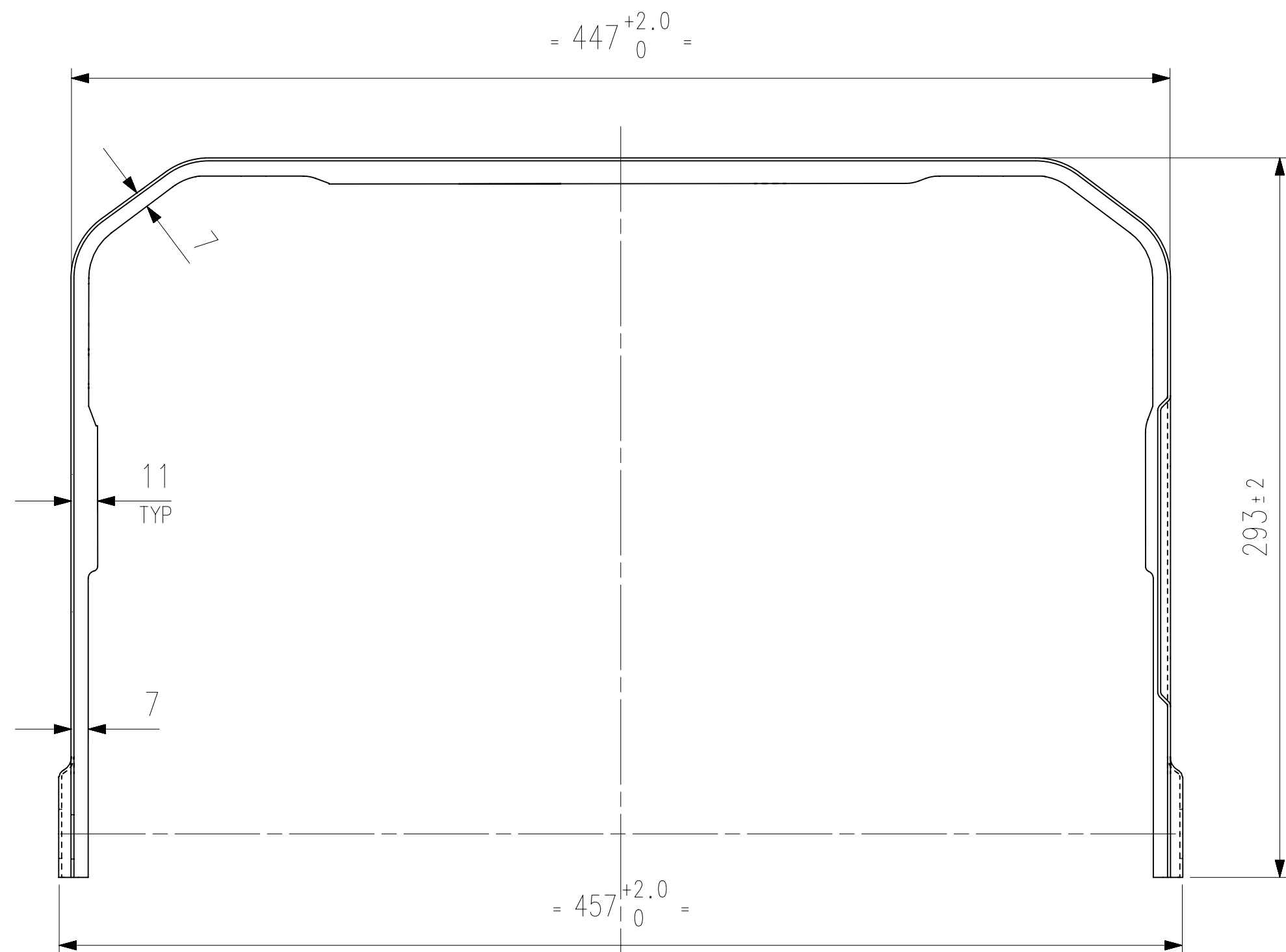
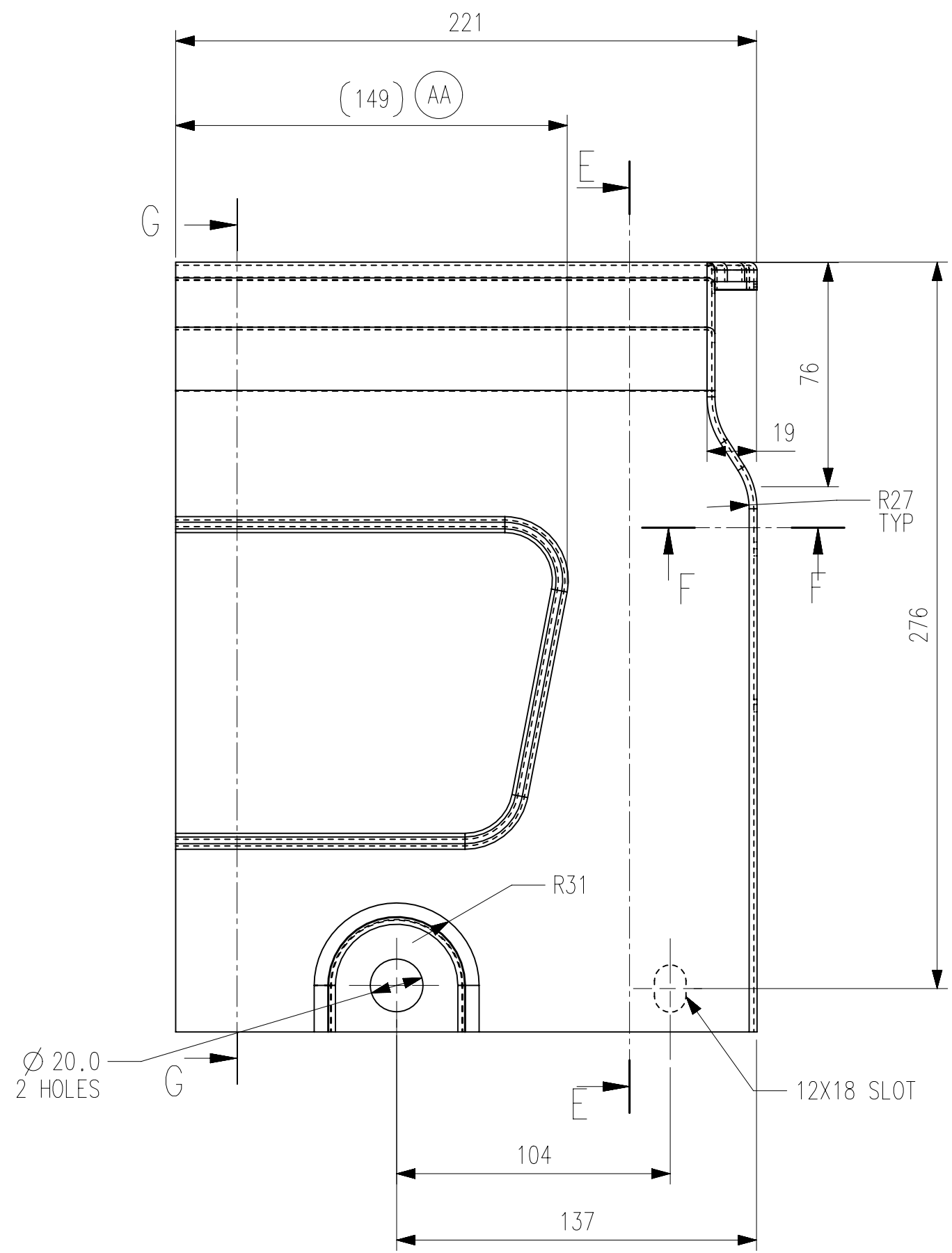
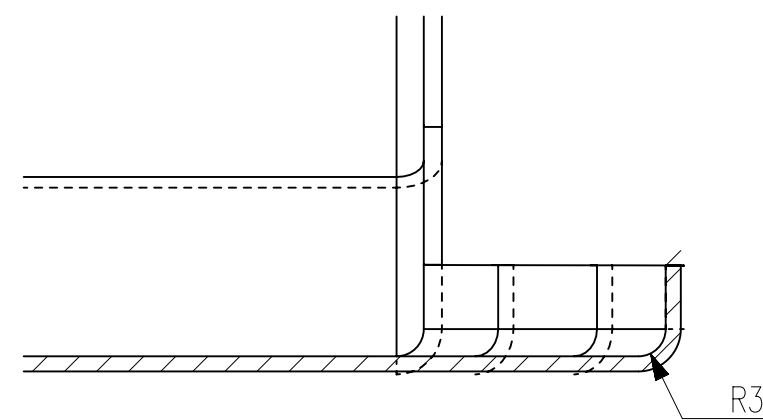


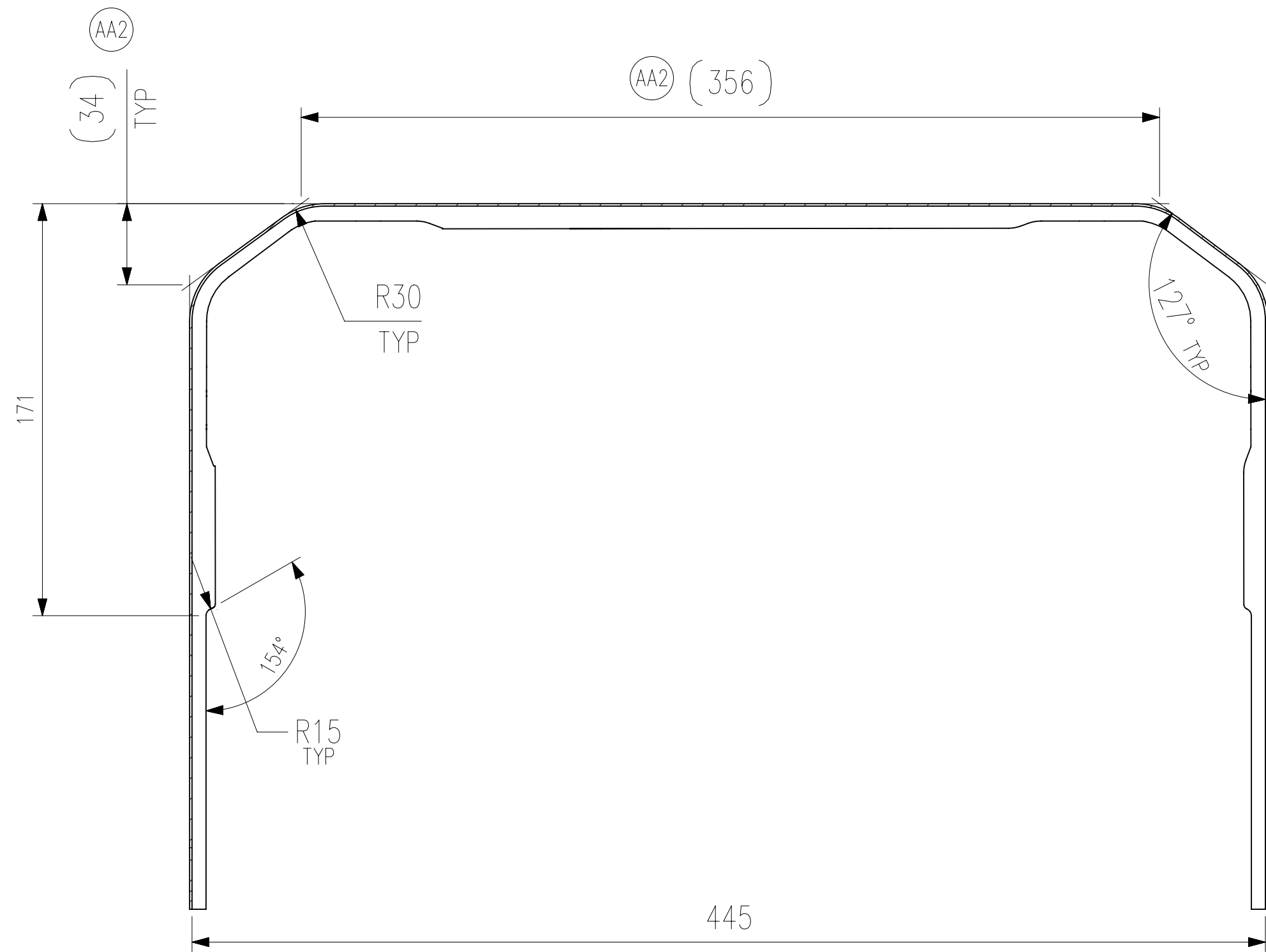
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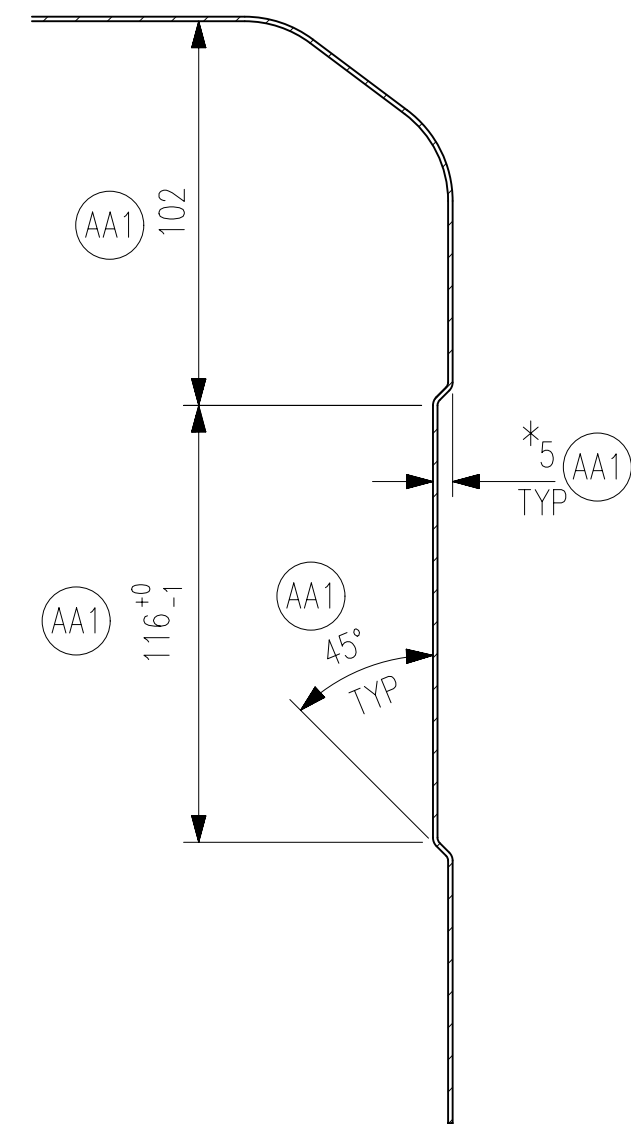
DEVELOPED SIZE:988 X 221 X 1.2 MM



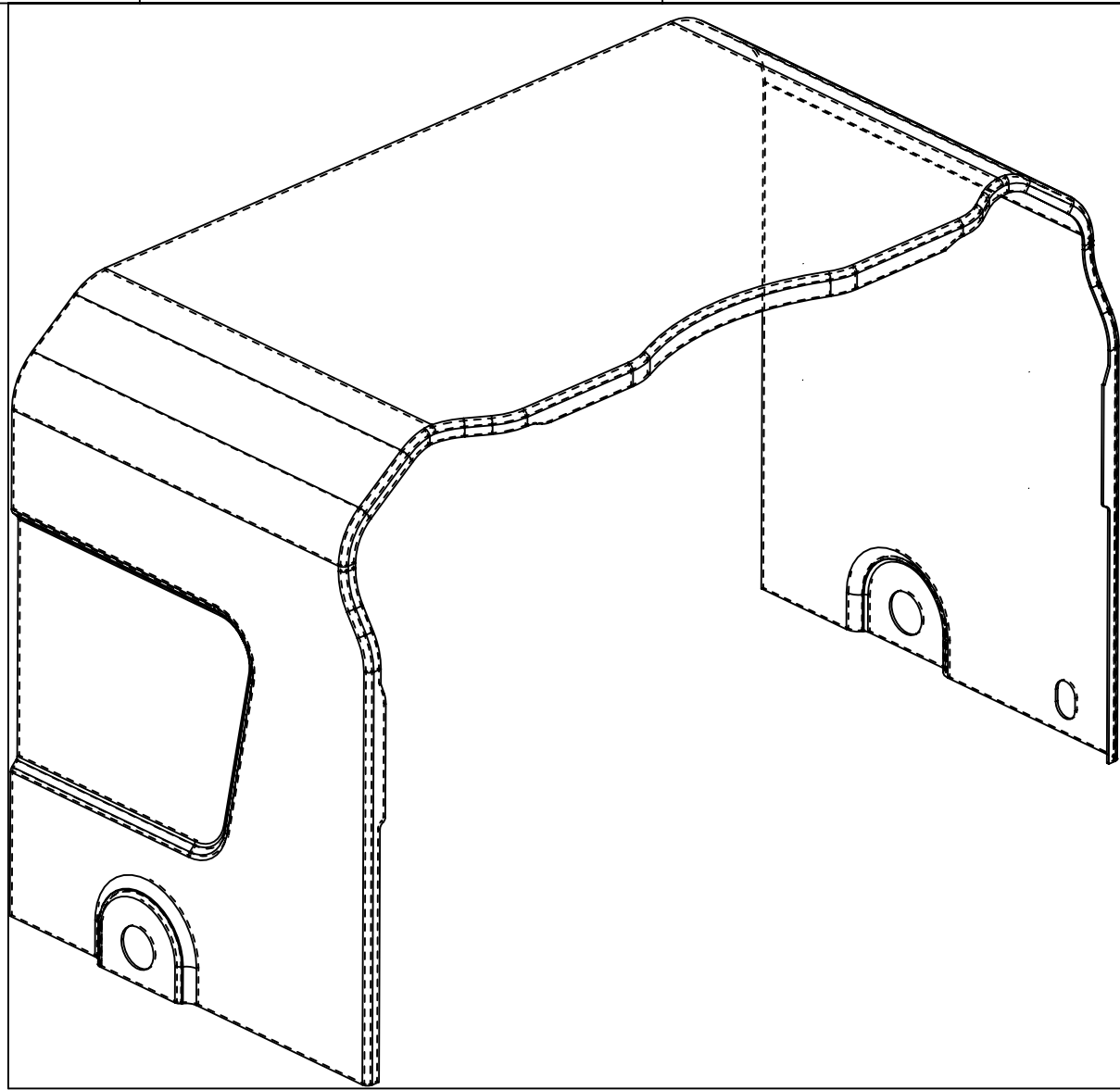
SECTION F-F



SECTION E-E



SECTION G-G



- NOTE:
- PART MUST BE FREE FORM FRACTURES, FLASH& SHARP EDGES AND ANY SURFACE IMPERFACTIONS, THAT MAY AFFECT FIT OR FUNCTION OF THE PART
 - PART MUST BE FREE OF STRETCHING, SCORING MARKS AND WRINKLE.
 - UNSPECIFIED RADIUS SHOULD BE ONE METAL THICKNESS.
 - IGES GENERATED MATHEMATICAL DATA IS MASTER FOR THE PART.
 - '*' MARKED DIMENSION TO BE MAINTAINED WITHIN +0.3/-0.0 TOLERANCE FOR ADDON FLUSHNESS ON ASSEMBLY

ER20C0000269	AA	--	2)DIM. MADE REF.	--	--	--	05-10-20
ER/ECN NO	C/L	LOC	REVISIONS	DSR	CKR	APR	DATE

UNSPECIFIED TOLERANCES FOR PART				SURFACE FINISH SYMBOLS:150-1302			
FORMING TO FORMING	UP TO 500	±0.5		WELDING SYMBOLS:15813			
CD BETWEEN HOLES	ABOVE 500	±0.8		REMOVE ALL SHARP CORNERS & BURRS			
FORM TO PIERCE	IN ONE PLANE	±0.2					
HOLE SIZES	IN DIFF PLANES	±0.5					
SLOT SIZES		±0.8					
FLANGE WIDTH		+1.0/-0.7					
JOGGLE DEPTH		+0.3/0					
UNSPECIFIED TOLERANCES FOR PART & ASSEMBLY				GENERAL TOLERANCES			
	UP TO 300	±0.8					
	ABOVE 300	±1.0					
		±1*					

BREAK SHARP CORNERS MAY BE EITHER CHAMFER OR RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.

CHECK DRAWING WITH LATEST CHANGE No

DO NOT CHANGE MANUALLY

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10

11

SHEET: 1 OF 1